

5G Private Networks In Actions

Use cases and challenges for future mission critical applications in agro



Bruno Romero

Solutions Architect / Leader Telco & Cloud at Grupo Jacto



Experienced Telecom & IT Engineer: 20+ years of experience in the telecommunications and IT industries, with a focus on mobile network technologies and cloud solutions.

Published Author: Contributed to the book "Jornada Transformação Digital no Brasil," sharing insights on digital transformation.

Master of Business Administration (MBA):
IT Management, FIAP.
Telecommunications Services, Universidade Federal Fluminense.

Specializations:

Communications, Universidade Federal Fluminense.

Mobile Communications, Universidade Federal Fluminense.

Smart Manufacturing: Production in Industry 4.0, Massachusetts Institute of Technology

Digital Television, Broadcast and New Media, Universidade Federal Fluminense.

[linkedin.com/in/romerobruno/](https://www.linkedin.com/in/romerobruno/)

bruno.romero@grupojacto.com.br

+55 (14) 99828-2169



Agenda

- **Grupo Jacto - Our History**
- **Mission Critical 5G Private Network**
Jacto Unity Paulópolis
- **Mission Critical 5G Private Network**
Reference Architecture Industry & Agro
- **Mission Critical 5G Private Network**
Use Case - RF & Access Network Redundancy
- **Mission Critical 5G Network**
Use Case - AGVs, Data Collector and 5G CPE
- **Mission Critical 5G Private Network**
Key Challenges For The Future

Grupo Jacto Our History



No one grows alone

Our History

GRUPO
JACTO 



The Jacto Group was founded by Shunji Nishimura, a Japanese immigrant who arrived in Brazil in 1932 with just 20 years of age, a bible, a diploma in mechanics, and 100 dollars. After working in various fields, Nishimura settled in Pompeia, a city in the countryside of São Paulo, where he opened a small workshop.

A visionary and entrepreneur, Nishimura began improving models of powder dusters, investing in technology and research to meet the needs of farmers. His business grew and transformed into a business group with a global presence.

Nishimura built his family in Pompeia, a city he adopted as his home. His life trajectory and professional success are intertwined with the history of the Jacto Group, an example of how an immigrant can prosper and contribute to the development of a country.

Grupo Jacto

About US



GRUPO JACTO

With a history of over 76 years and a presence on all five continents, the Jacto Group is comprised of 6 companies operating in the agricultural, foundry, polymer application technologies, transport and logistics, handling and storage, cleaning equipment, and medical-hospital sectors.

But above all, the Jacto Group is made of people. Thousands of employees, customers, and partners make it possible for us to speak of innovation, trust, and values. There are countless families dedicating part of their lives to building our history as well.



+110 Countries



GRUPO
JACTO



Mission Critical 5G Private Network Jacto Unity Paulópolis

Mission Critical 5G Private Network

Jacto Unity Paulópolis First 5G Private Network Agricultural Machinery Industry In Latin America

GRUPO
JACTO 





**5G Private Network
Reference Architecture**

Mission Critical 5G Private Network

Mission Critical 5G Private Network the keys for the design

What are the keys for designing a mission critical network for us?

Connectivity

Management Availability

Performance Disaster Recovery

Integration Scalability

Security Complexity Zero Down Time

Cost Optimizing Performance

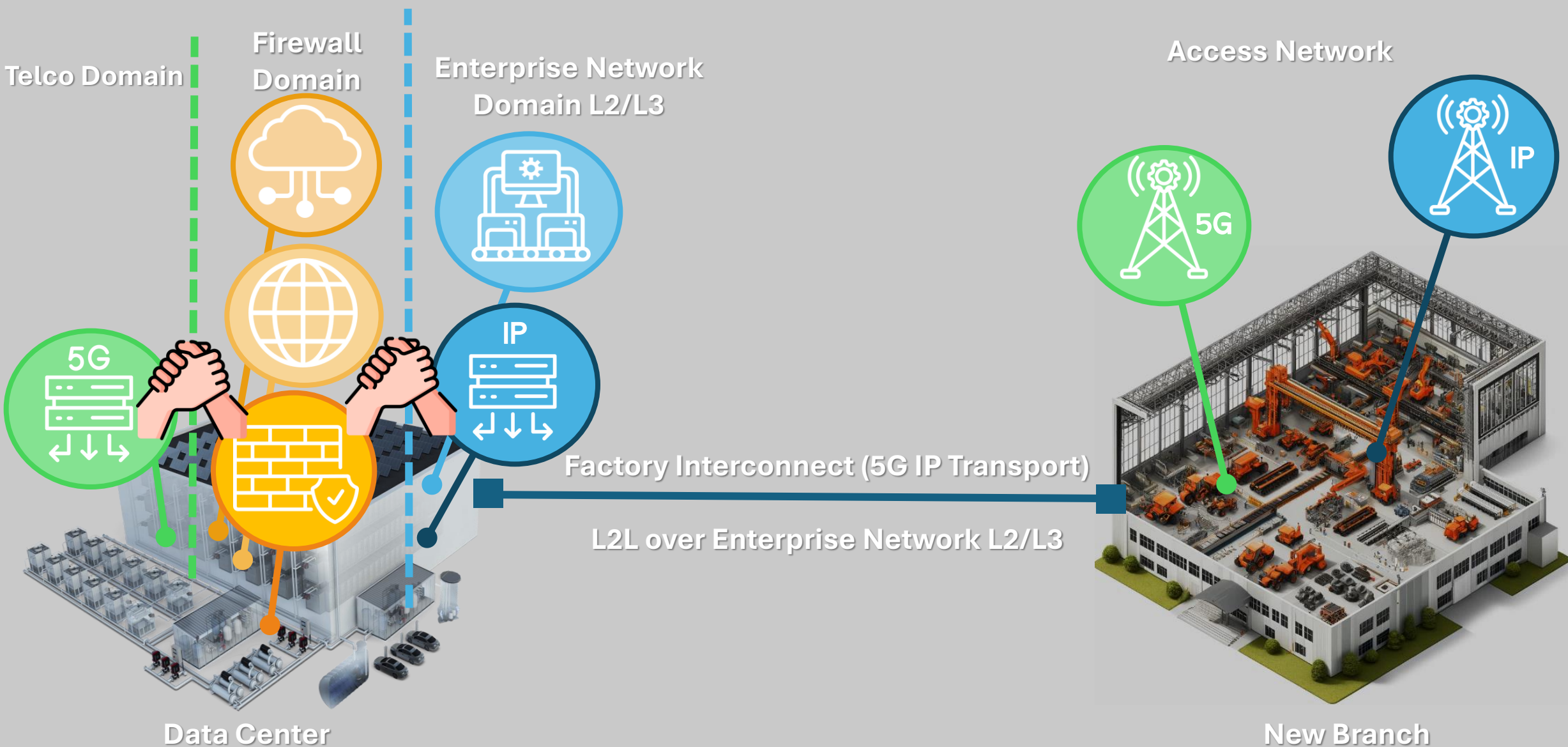
Mobility Compatibility

Compliance



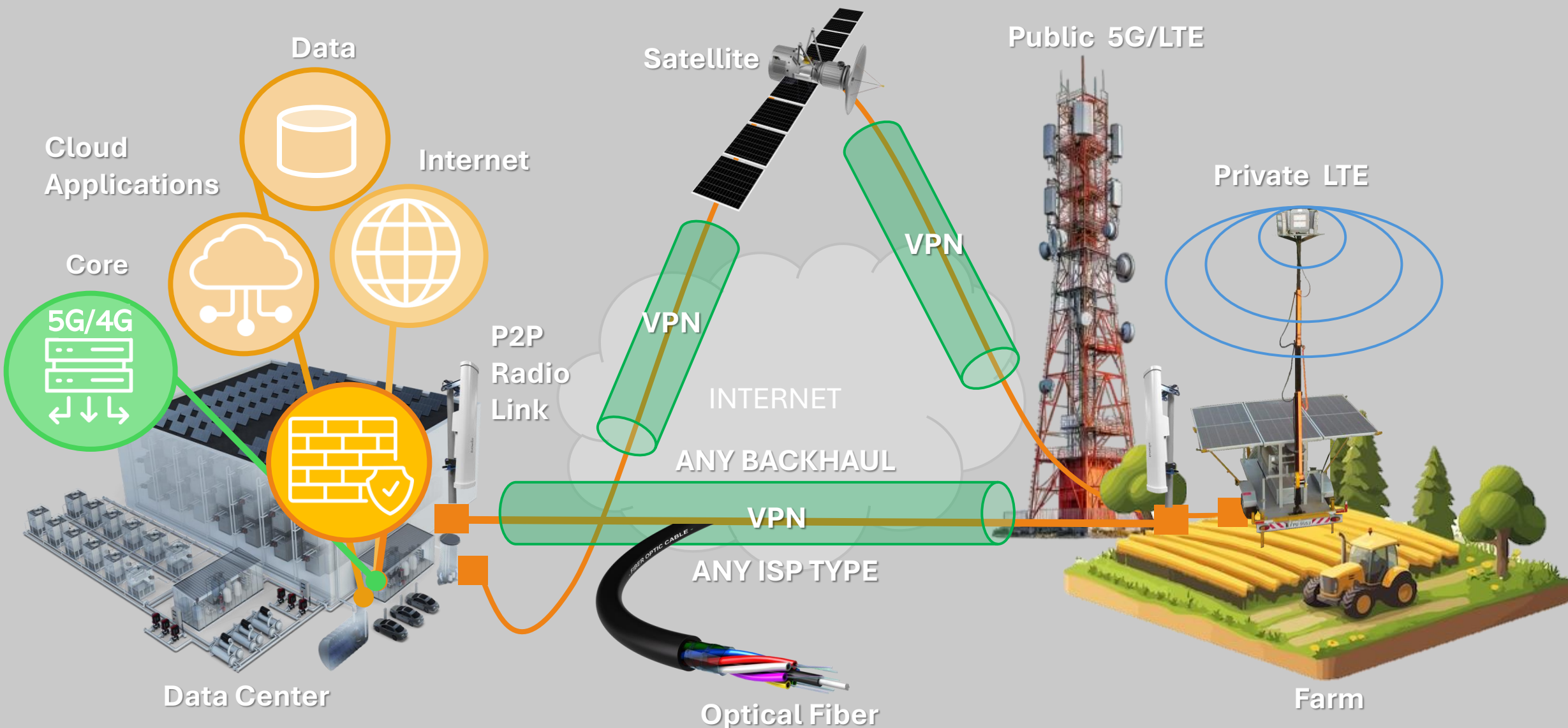
Mission Critical 5G Private Network

Reference Architecture 5G Private Network for the Industry



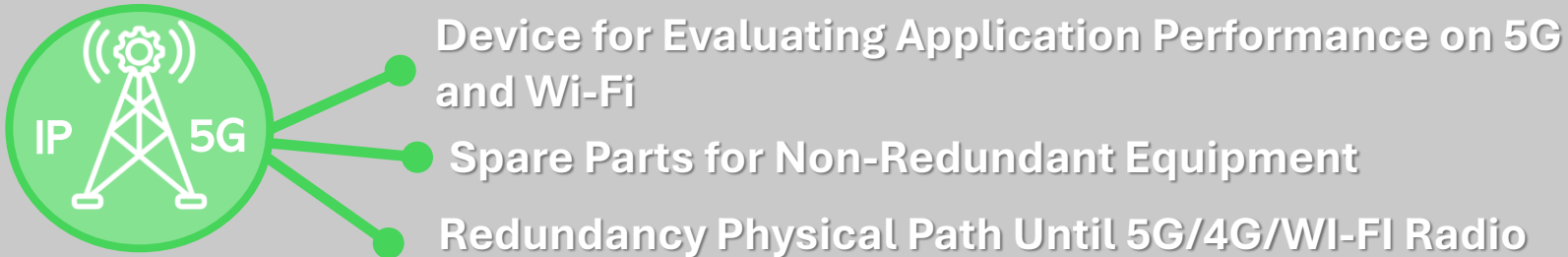
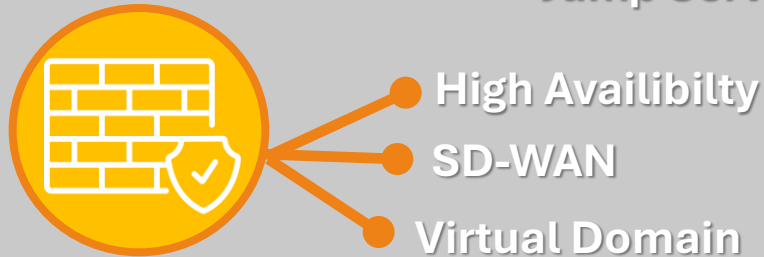
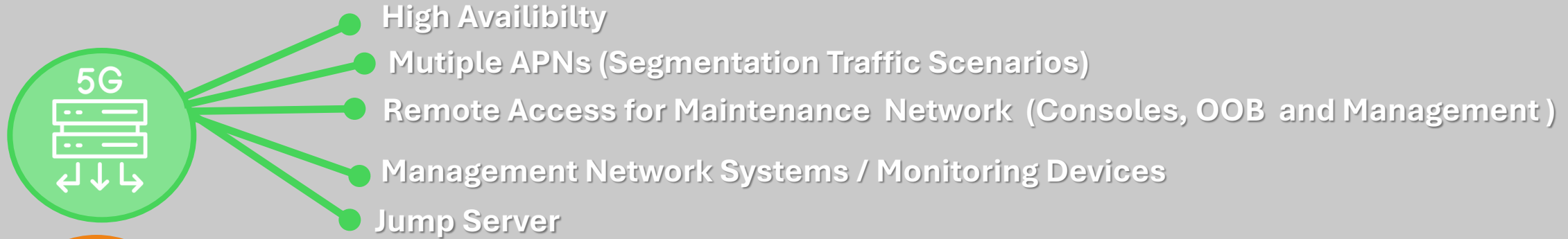
Mission Critical 5G Private Network

Reference Architecture Critical Mission LTE Private Network Agro



5G Private Network

Mission Critical 5G Private Network Design



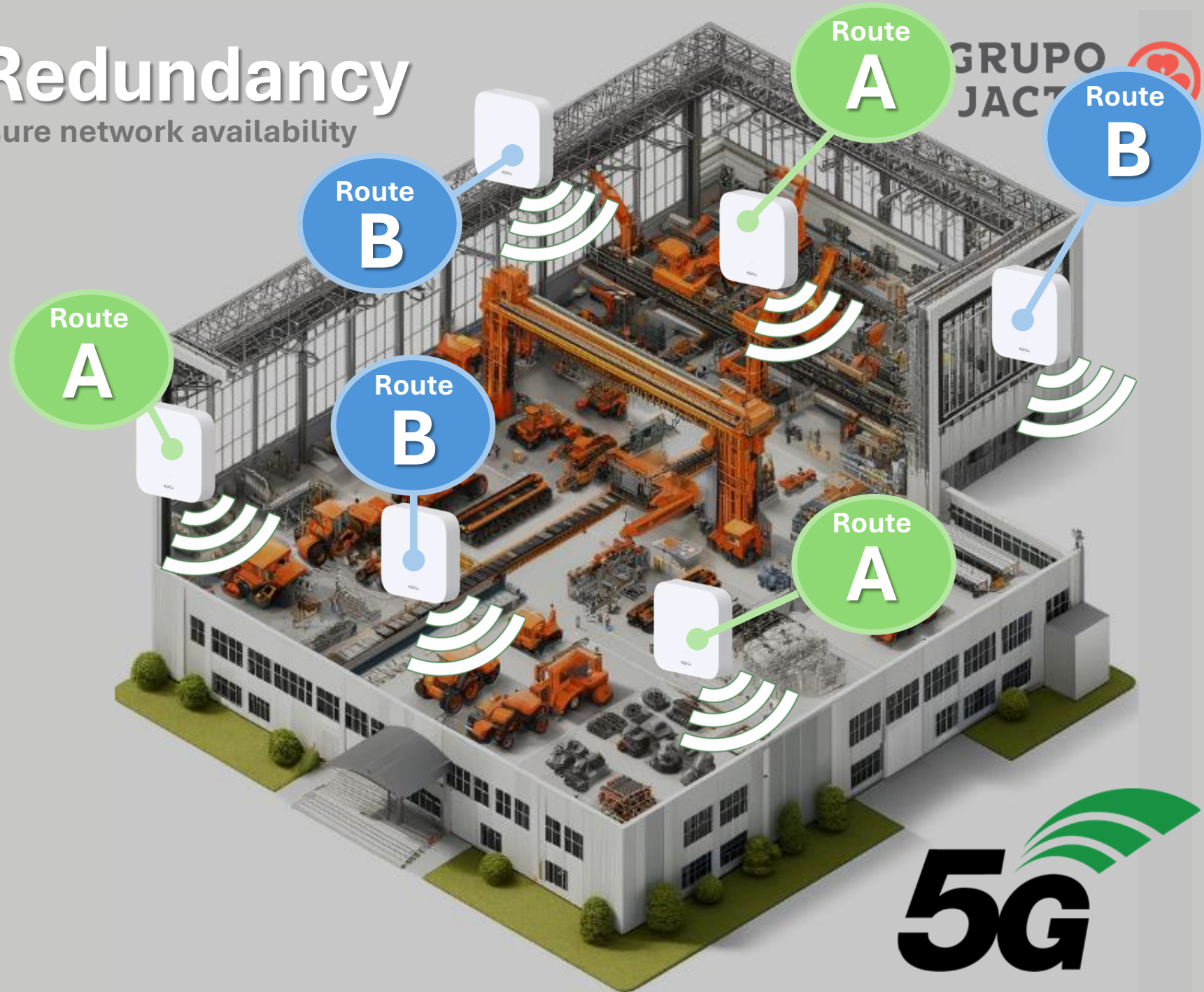


Mission Critical 5G Private Network Use Case - RF & Access Network Redundancy

Radio Access Redundancy

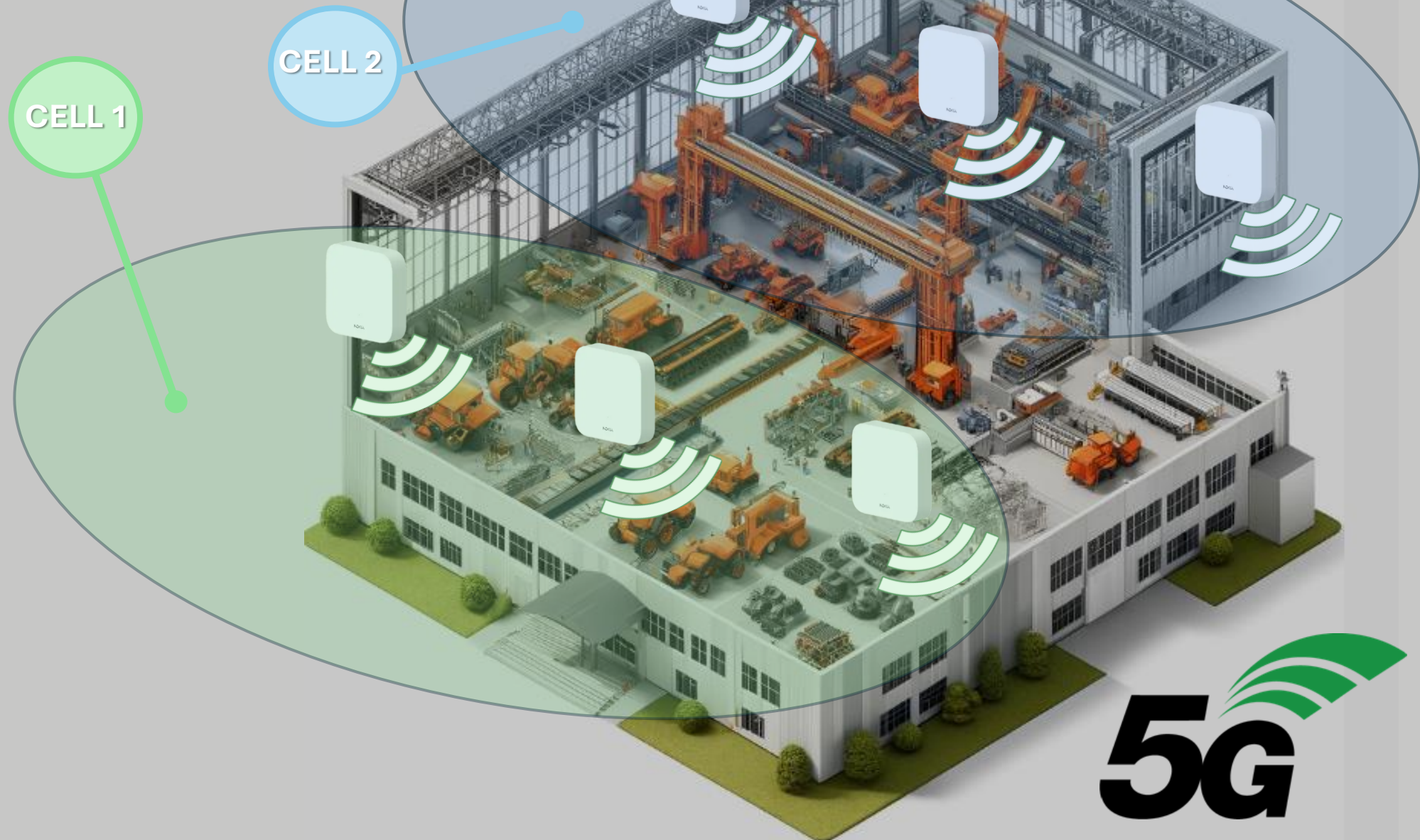
Diverse physical cable routes ensure network availability

GRUPO
JACT



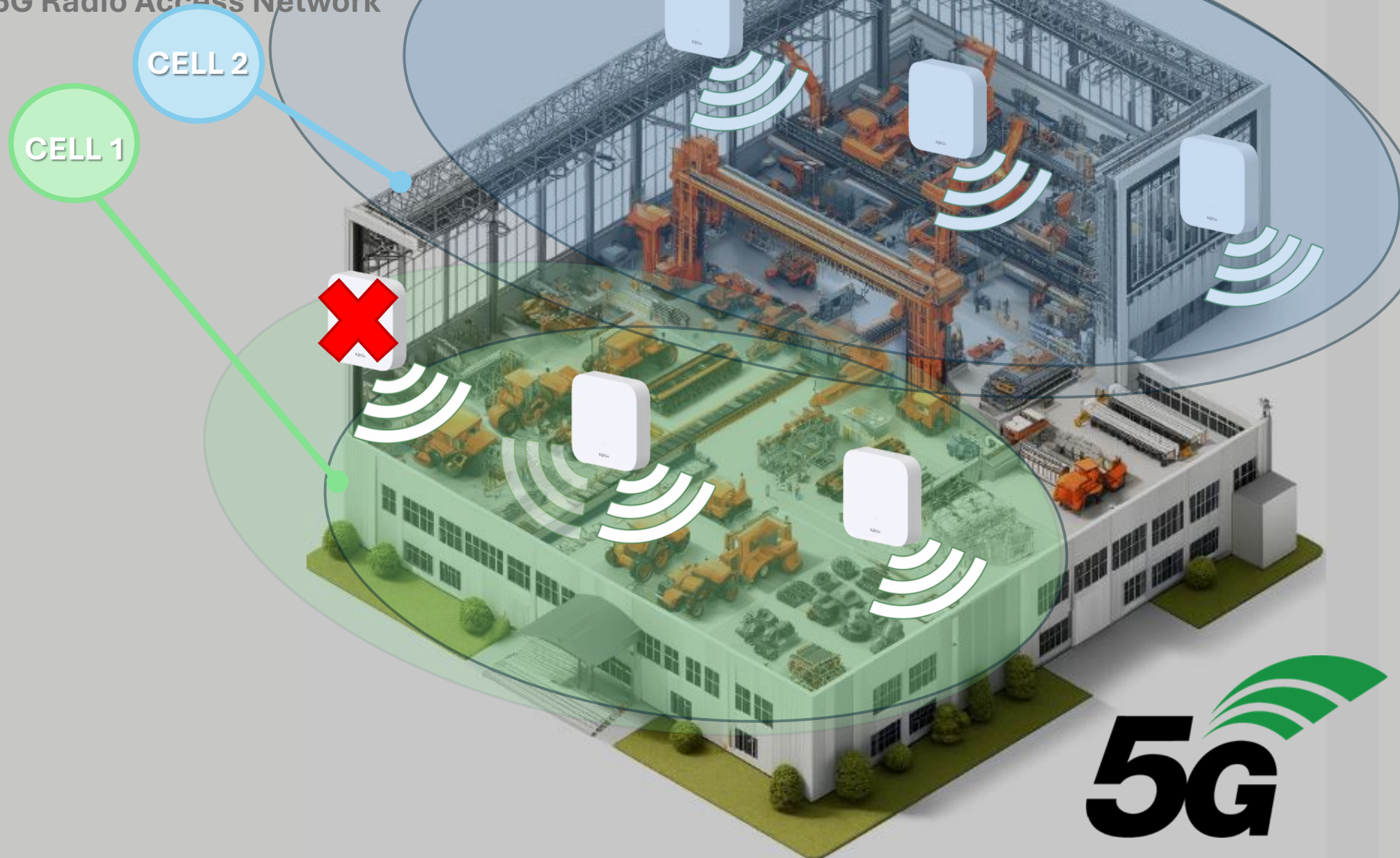
RF Covering Redundancy

RF Design Redundancy (Overlapping Coverage)



RF Covering Redundancy

Failure one picocell 5G Radio Access Network

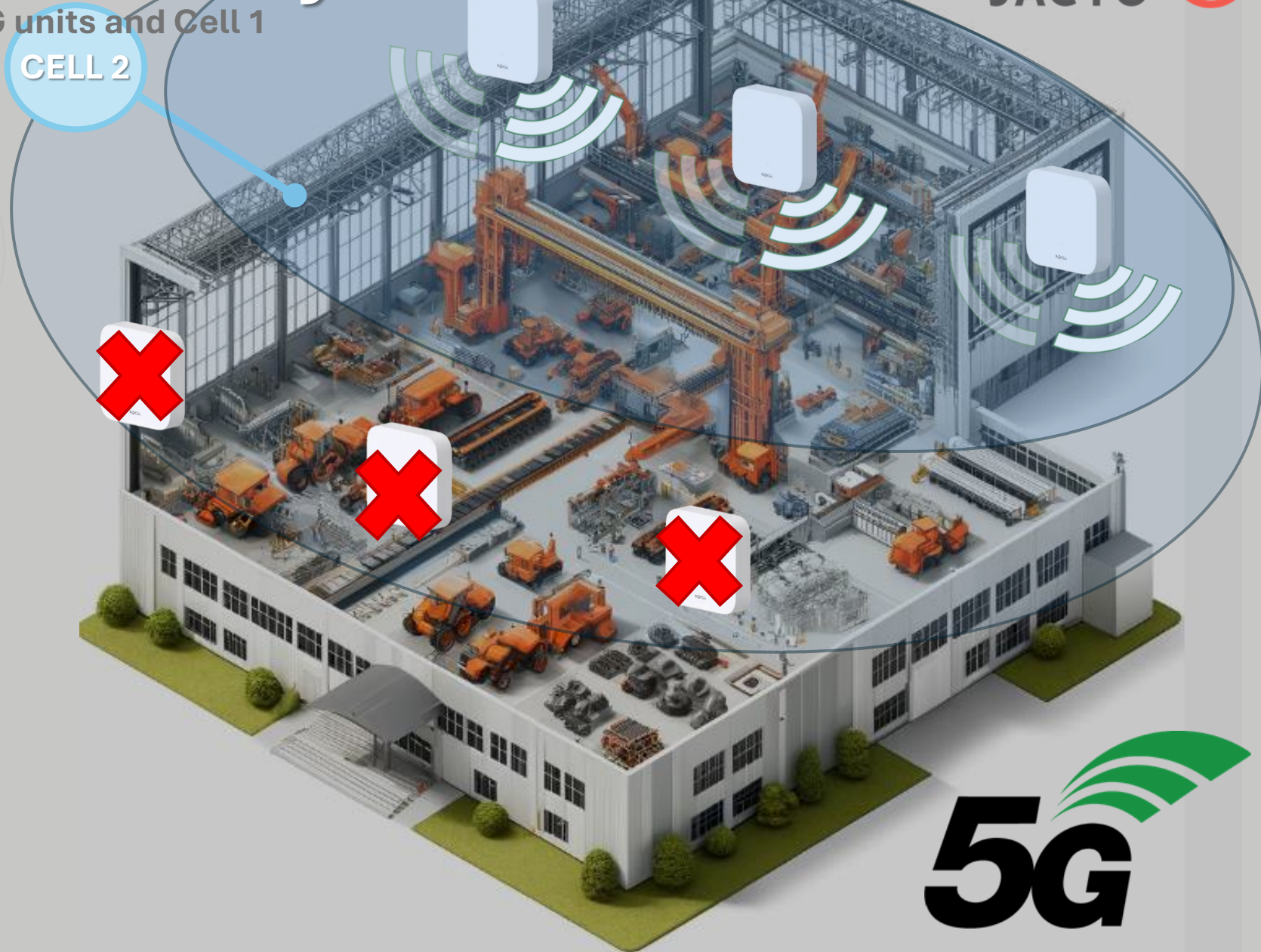


RF Covering Redundancy

In case of failure of three picocell 5G units and Cell 1

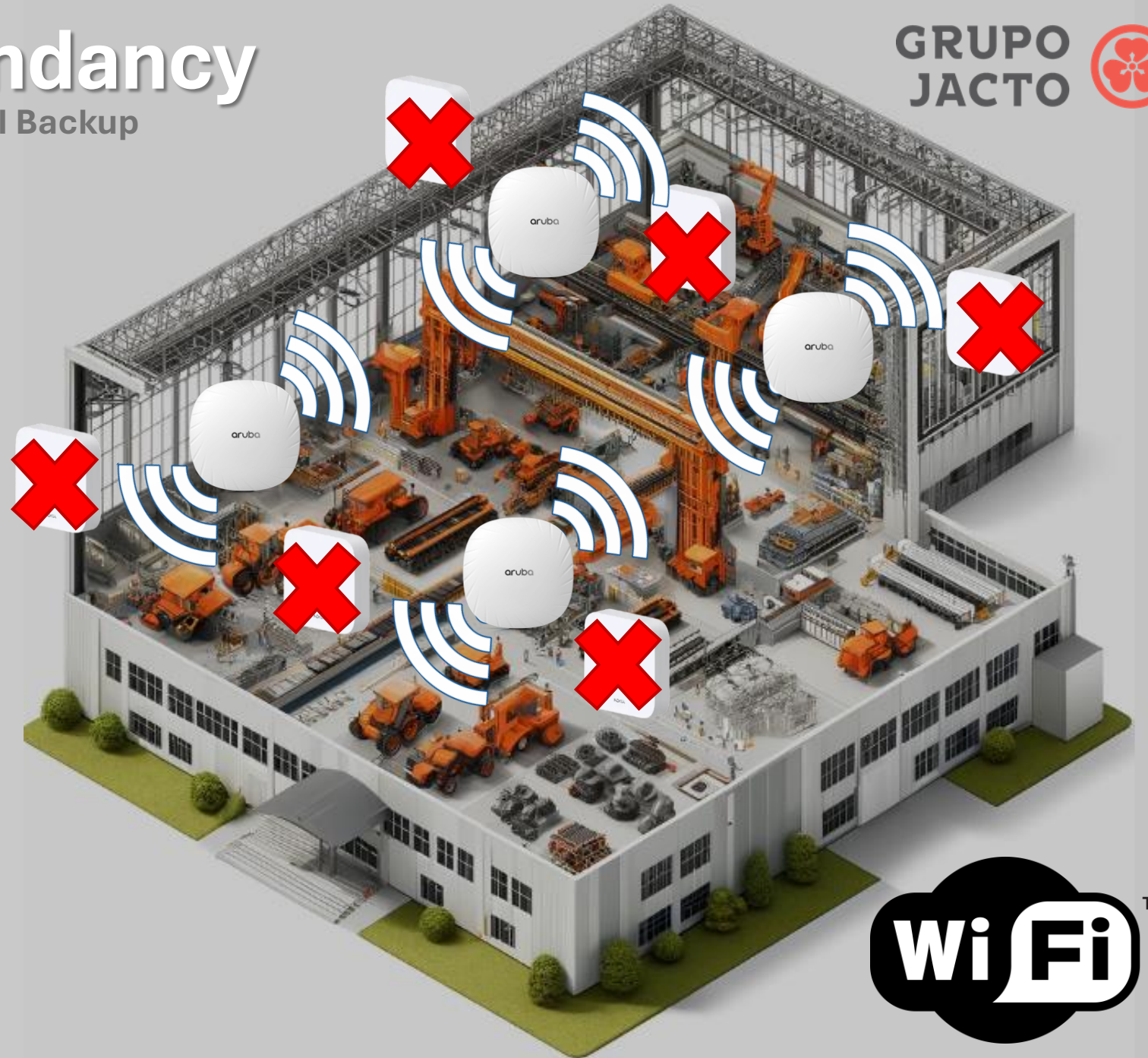


CELL 2



RF Covering Redundancy

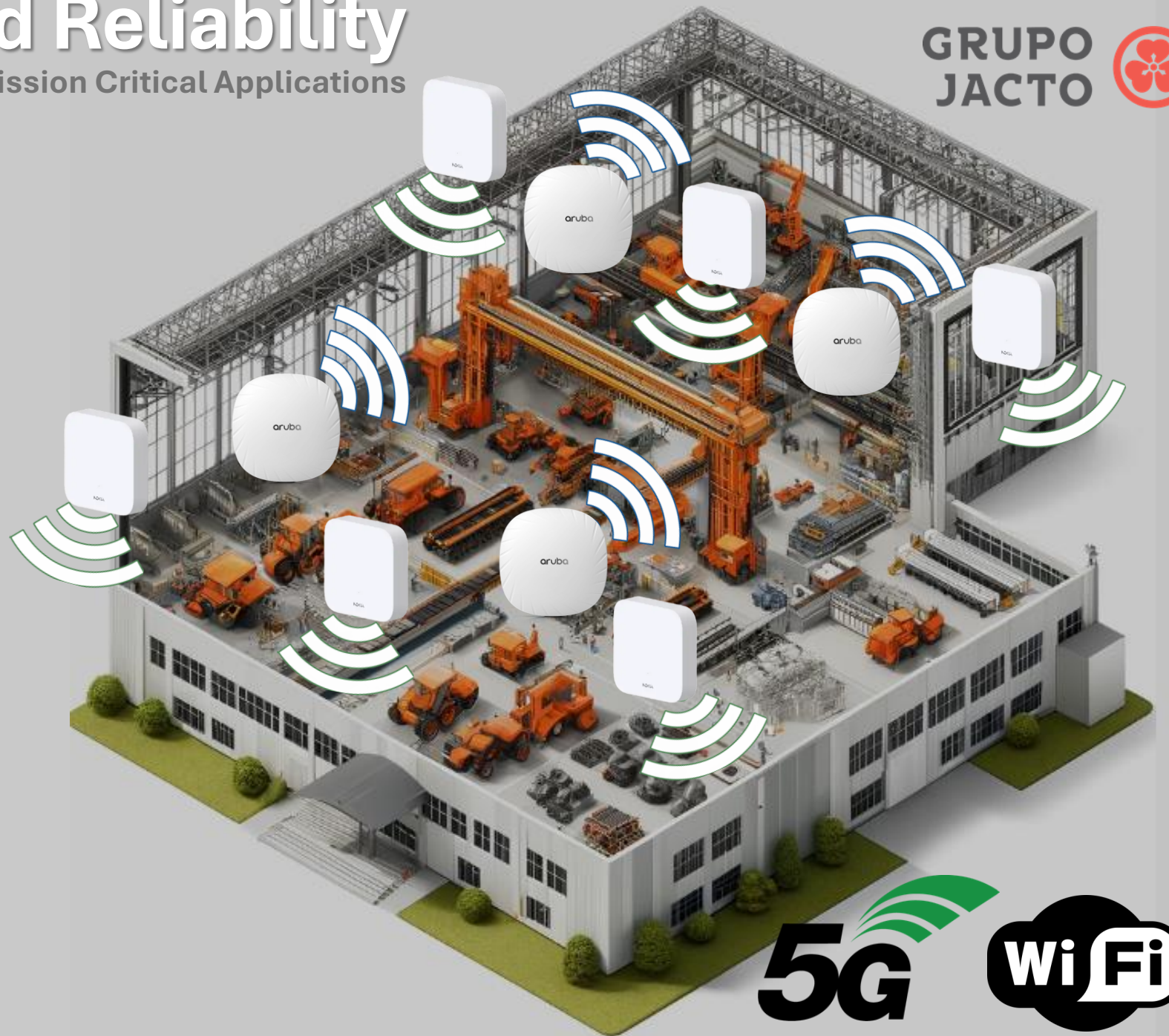
In case of 5G network outage, utilize WI-FI Backup



RAN Resilience and Reliability

RAN Resilience and Reliability Design for Mission Critical Applications

- Multipath Physical Route to 5G/4G/WI-FI Radios
- RF Design Focus For Redundancy and Disaster Recovery
- Redundant Wireless Technology
- Spare Parts

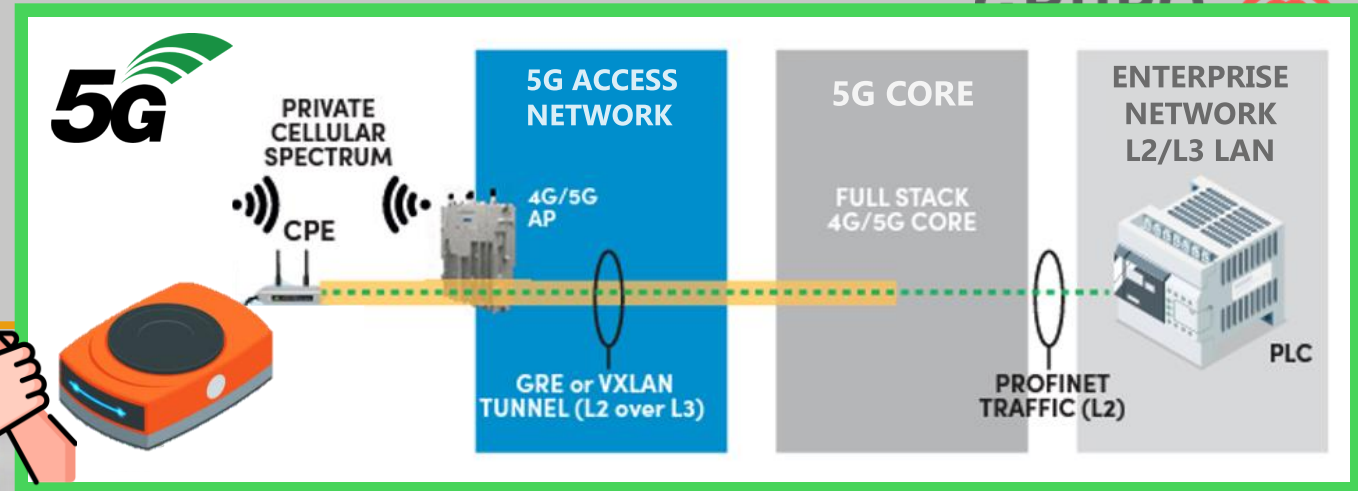
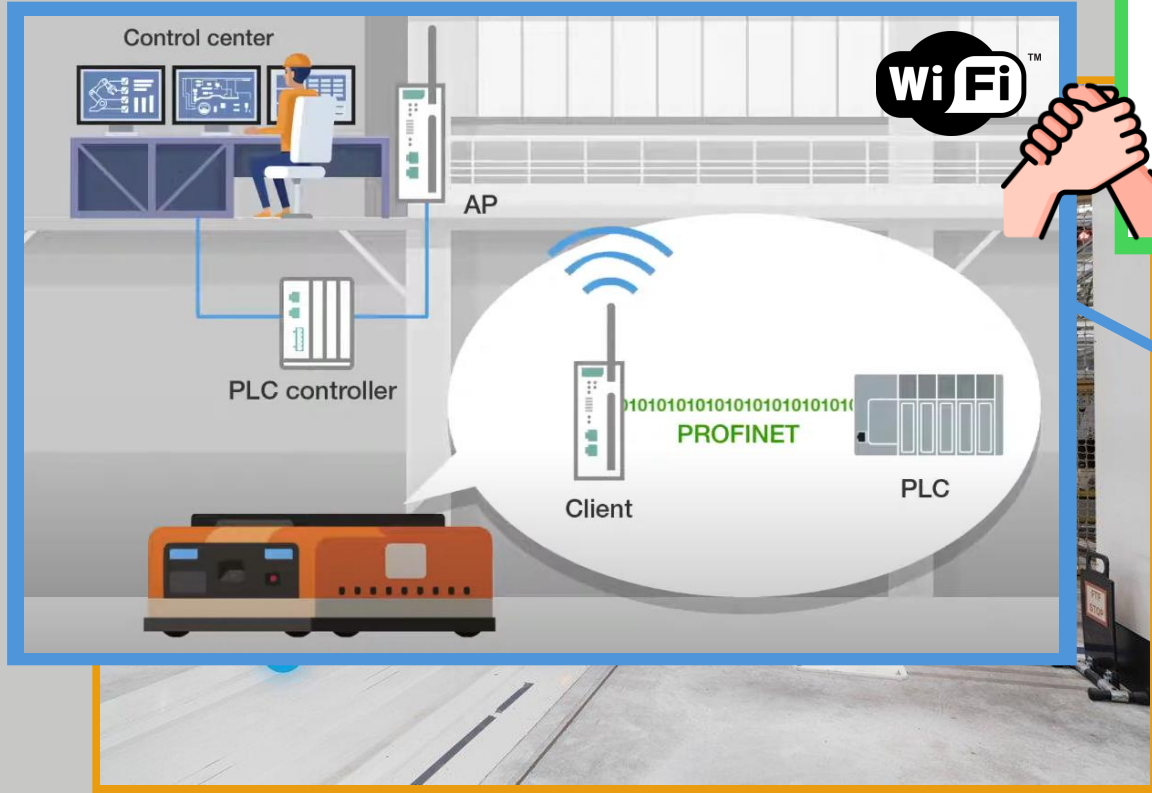




Mission Critical 5G Network
Use Case: AGVs, Data Collector and 5G CPE

Use Case - AGVs

AGVs use 5G with WI-FI fallback



Use Case - AGVs

The Journey of Integrating AGVs with 5G Private Network

PoC LTE/5G Lasted 40 Days

PROFINET over 4G/5G/WI-FI Handover

High Reliability & Availability

GRE OR VxLAN Over 5G ? (Latency < 64ms)

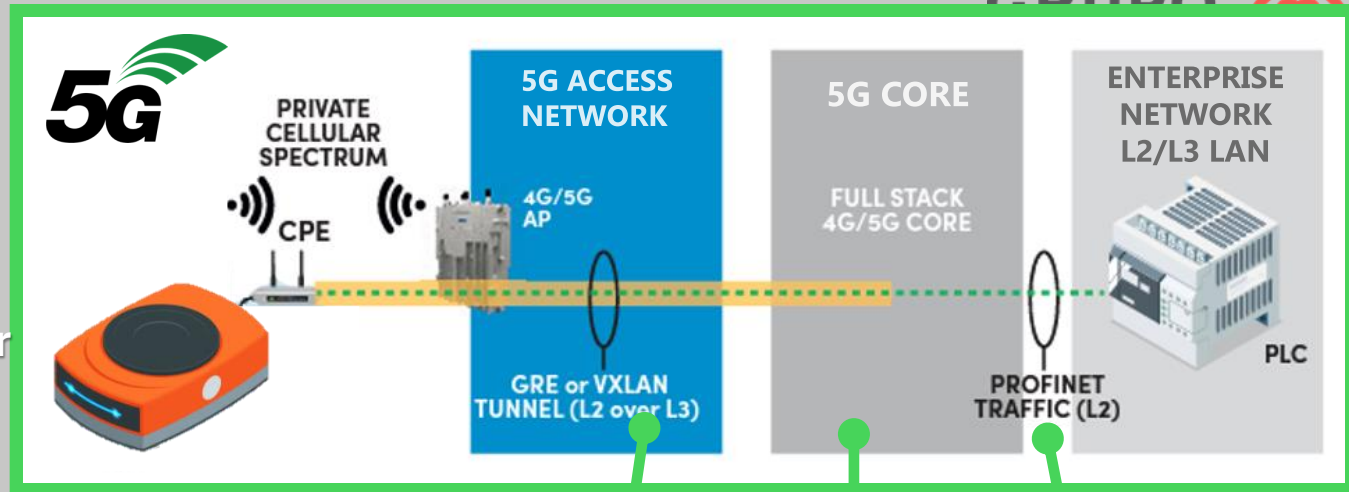
Review of the Network Solution Architecture

For this use case, 5G, among other technologies, is an access network option for the AGV

AGV's Quality of Service (QoS) & Prioritization

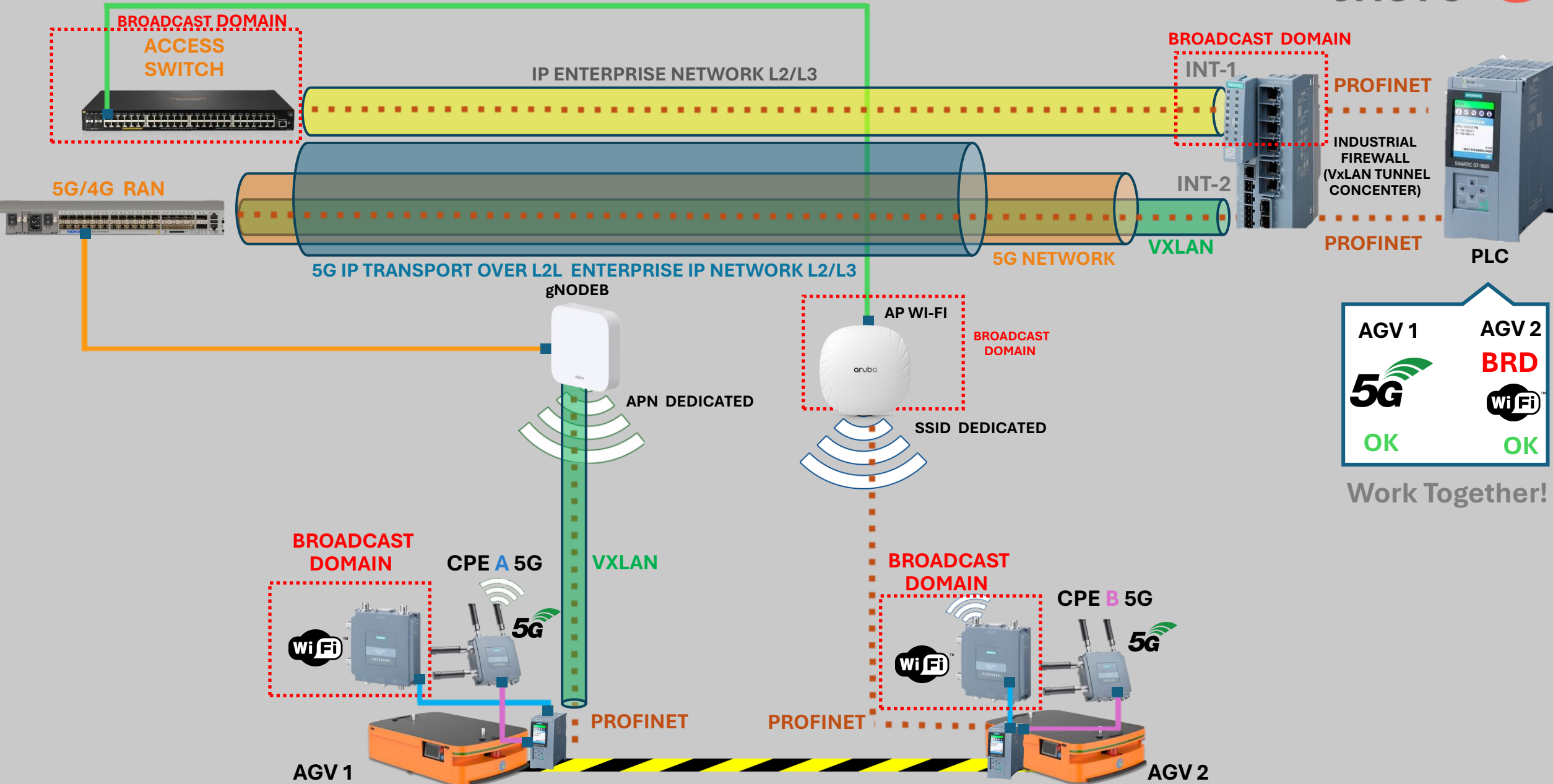
PROFINET Over 5G and Wi-Fi working together with the AGV controller simultaneously, allowing for rapid switching between access networks when needed

The solution architecture should be PROFINET over a 5G network with a single vendor



Use Case - AGVs: PROFINET OVER 5G & WI-FI

Mission Critical 5G Private Network Architecture PROFINET over 5G with WI-FI Fallback






AGV 1	AGV 2
OK	OK


Work Together!

Use Case – Data Collector & 5G CPE

Redundant Multi-Network Data Collector And 5G CPE Ensuring Continuous coverage

-  Rugged Industrial Data Collector
-  Fast Swap Between: 5G/4G/WI-FI
-  Third-Party VoIP Service over 5G/4G



-  CPE 5G enables connectivity for non-5G-compatible equipment and provides temporary Wi-Fi over 5G for outdoor events and training sessions



5G 



Mission Critical 5G Private Network Key Challenges For The Future

Key Challenges For The Future

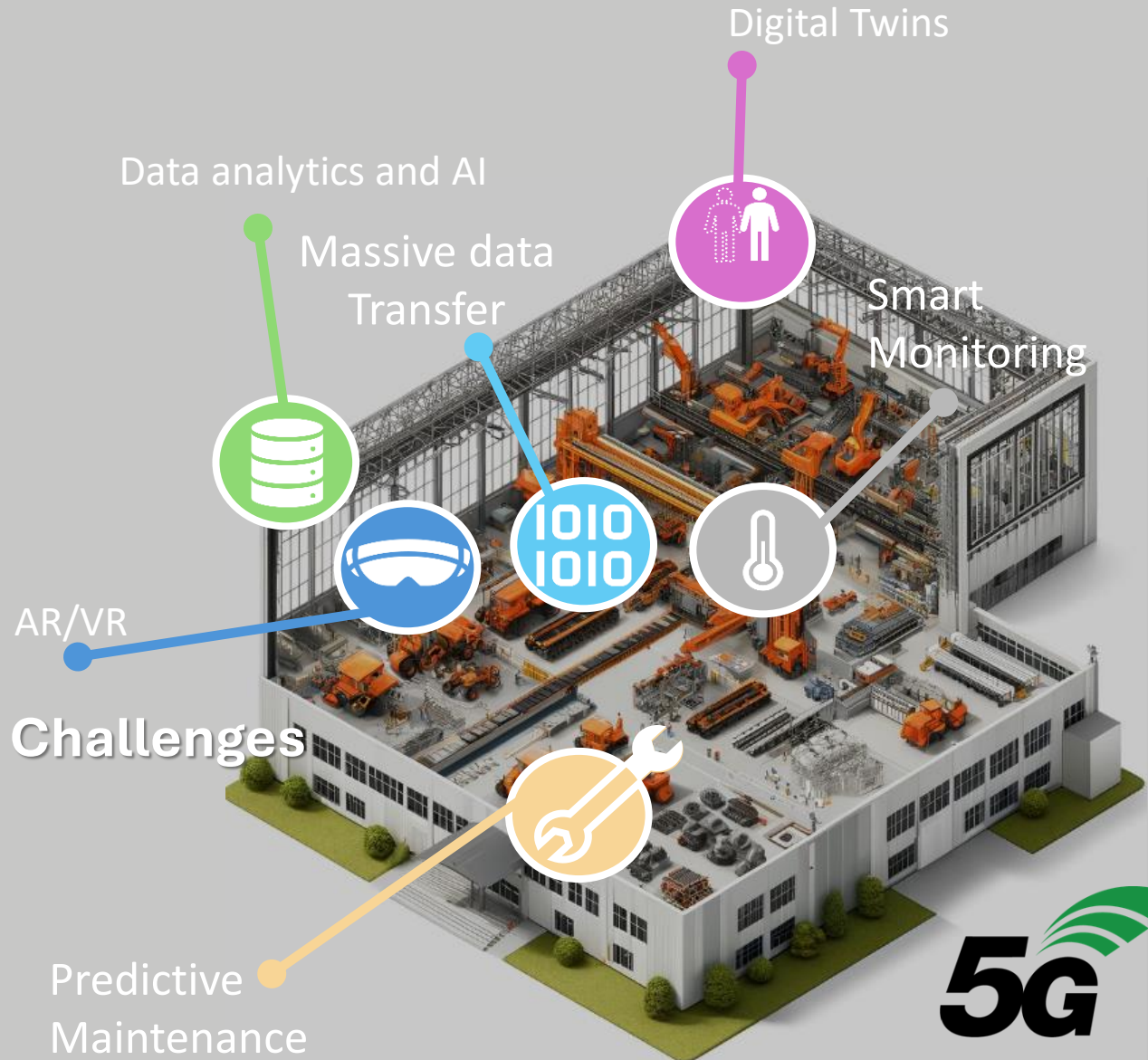
Mission Critical 5G Private Network Key Challenges for the future

Smart Manufacturing

- Integration Industrial Protocols over 5G/4G
- Data Analytics and AI
- Smart Predictive Maintenance
- Video Analytics (QA)

LTE & 5G Private Network

- Cost , ROI, Added Value
- Data Analytics and AI
- LTE & 5G Private Network as Services Challenges
- Autonomous Operations
- Dynamic Allocation of Unused Network Capacity





**GRUPO
JACTO**